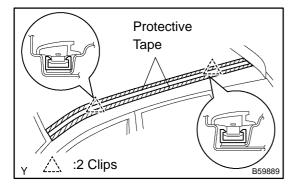
# ROOF DRIP SIDE FINISH MOULDING CENTER LH REPLACEMENT

7601.1-01

### HINT:

- Installation is in the reverse order of the removal. But the installation is indicated only when it has a
  point.
- In the RH side, work in the same procedure as in the LH side.



# 1. REMOVE ROOF DRIP SIDE FINISH MOULDING CENTER LH

- (a) Put protective tape around the roof drip finish moulding.
- (b) Using a screwdriver, disengage the clips of the roof drip finish moulding front end, and remove the moulding.

#### HINT:

Tape the screwdriver tip before use.

## **NOTICE:**

- Do not remove the clips.
- If the clips are damaged or removed accidentally, exchange them for new ones.
- 2. INSTALL ROOF DRIP SIDE FINISH MOULDING CLIP NO.1

#### NOTICE:

# Only when exchanging the clips.

- (a) Remove the adhesive tape that remains on the moulding surface of the body, and then clean the surface with white gasoline.
- (b) Heat up the clip and clip installation surfaces of the body with a heat light.

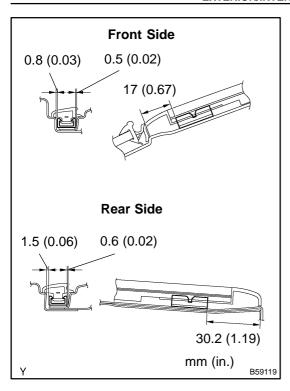
Body: 40 - 60°C (104 - 140°F) Clip: 20 - 30°C (68 - 86°F)

#### NOTICE:

Do not heat the body and clip excessively.

2003 COROLLA MATRIX (RM940U)

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- (c) Set the supplied clips into the positions as shown in the illustration, and then press-fit those clips by hand to install them.
- (d) Install the moulding when 30 minutes or more have passed after press–fitting the clips.

# HINT:

- Initial hardening time: 30 minutes
- Perfect hardening time: 24 hours
- 3. INSTALL ROOF DRIP SIDE FINISH MOULDING CENTER RH
- (a) Install the roof drip side finish moulding.
- (b) Tap on the moulding by hand.