

## OVERHAUL

### CAUTION:

Wear the gloves, because the cutting surface of the seat back frame and seat adjuster may injure your hand.

### HINT:

Tape the screwdriver tip before prying parts with it.

### 1. DISCONNECT BATTERY NEGATIVE TERMINAL

### 2. REMOVE FRONT SEAT

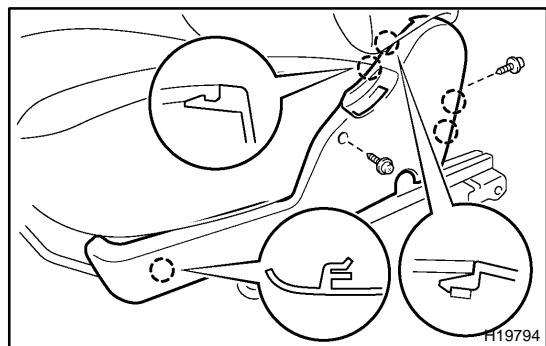
- (a) Remove the headrest.
- (b) Remove the seat track covers and 4 bolts.
- (c) Slide the seat to the most rear position.
- (d) Disconnect the connector under the seat.
- (e) Remove the seat.

### NOTICE:

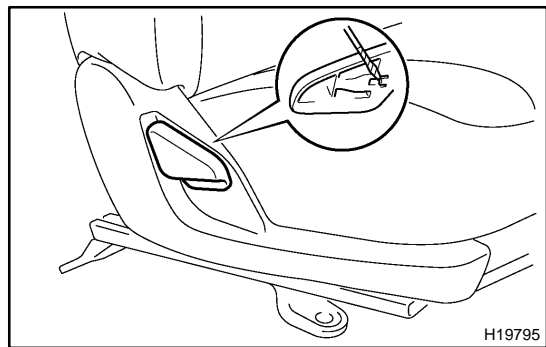
Be careful not to damage the vehicle.

### 3. REMOVE SEPARATE TYPE FRONT SEAT BACK ASSY

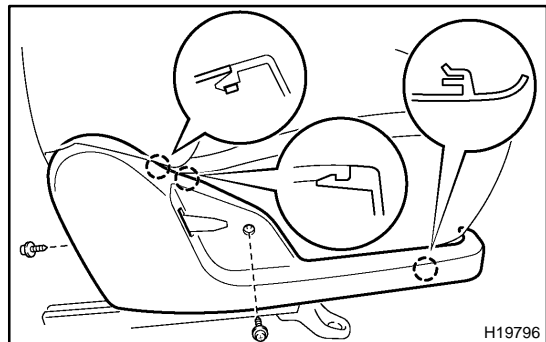
- (a) Remove the bolt and seat belt inner.



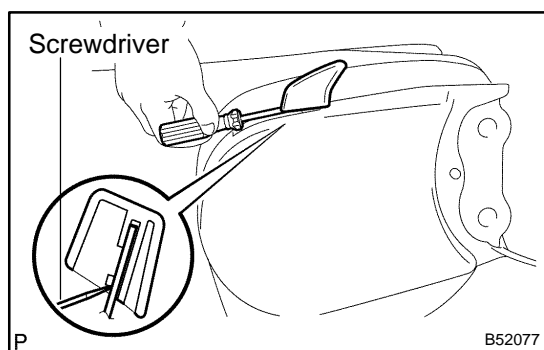
- (b) Remove the 2 screws and seat cushion shield inner.



- (c) Using a screwdriver, remove the reclining adjuster release handle.

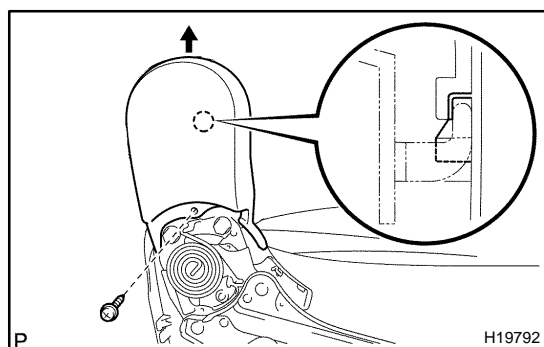


- (d) Remove the 2 screws and seat cushion shield outer.
- (e) Remove the hog rings, 4 bolts and seat back assy.

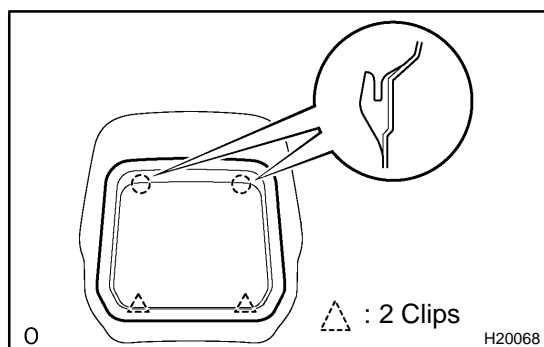


#### 4. REMOVE FRONT SEAT BACK LOCK SUB-ASSY LH

- (a) Using a screwdriver, remove the seat back lock handle.



- (b) Remove the screw and seat back shield outer.  
 (c) Remove the 2 bolts and seat back lock sub-assy LH.  
 (d) Employ the same manner described above to the other side.



#### 5. REMOVE SEPARATE TYPE FRONT SEAT BACK COVER

- (a) Remove the front seat back board.  
 (b) Remove the seat back lock handle torque rod.  
 (c) Remove the hog rings and turn up the seat back cover.  
 (d) Remove the 2 headrest supports, seat back cover and seat back pad.

#### 6. REMOVE SEPARATE TYPE FRONT SEAT CUSHION COVER

- (a) Remove the hog rings, seat cushion cover and seat cushion pad.

#### 7. REMOVE FRONT SEAT ADJUSTER SUB-ASSY RH

- (a) Remove the 2 reclining adjuster inside covers and seat track handle.

#### 8. INSTALL FRONT SEAT ADJUSTER SUB-ASSY RH

- (a) Install the 2 reclining adjuster inside covers and seat track handle.

#### 9. INSTALL SEPARATE TYPE FRONT SEAT CUSHION COVER

- (a) Install the seat cushion pad to the seat adjuster.  
 (b) Using hog ring pliers, install the seat cushion cover with new hog rings.

#### NOTICE:

- Be careful not to damage the cover.
- Be careful to prevent the cover wrinkles as little as possible.

#### 10. INSTALL SEPARATE TYPE FRONT SEAT BACK COVER

- (a) Install the seat back pad to the seat back frame.  
 (b) Cover the top of the seat back with the seat back cover.  
 (c) Install the 2 headrest supports.  
 (d) Using hog ring pliers, install the seat back cover with new hog rings.

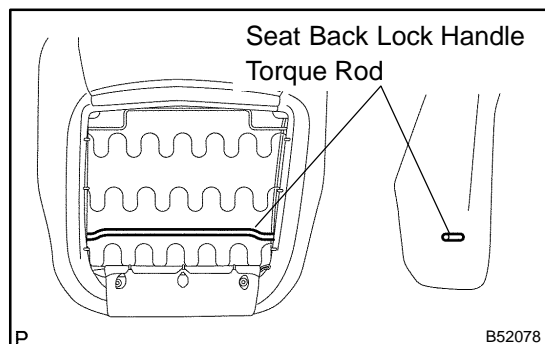
#### NOTICE:

- Be careful not to damage the cover.
- Be careful to prevent the cover wrinkles as little as possible.

**11. INSTALL FRONT SEAT BACK LOCK SUB-ASSY LH AND RH**

- (a) Install the seat back lock sub-assy LH with the 2 bolts.

**Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)**



- (b) Install the seat back lock handle torque rod as shown in the illustration.
- (c) Install the seat back lock sub-assy RH with the 2 bolts.  
**Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)**
- (d) Install the front seat back board.
- (e) Install the 2 seat back shield outers with the 2 screws.
- (f) Install the 2 seat back lock handles.

**12. INSTALL SEPARATE TYPE FRONT SEAT BACK ASSY**

- (a) Install the seat back with the 4 bolts.  
**Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)**
- (b) Install the cushion shield outer with the 2 screws.
- (c) Install the reclining adjuster release handle.
- (d) Install the cushion shield inner with the 2 screws.
- (e) Install the seat belt inner with the bolt.

**Torque: 41 N·m (420 kgf·cm, 31 ft·lbf)**

- (f) Check that the seat belt inner moves smoothly.

**13. INSTALL FRONT SEAT**

- (a) Slide the seat to the most rear position.
- (b) Place the seat on the cabin.

**NOTICE:**

**Be careful not to damage the body.**

- (c) Connect the connector under the seat.
- (d) Install the front seat with the 4 bolts.  
**Torque: 47 N·m (480 kgf·cm, 35 ft·lbf)**
- (e) Install the seat track covers.
- (f) Install the headrest.