OVERHAUL

CAUTION:

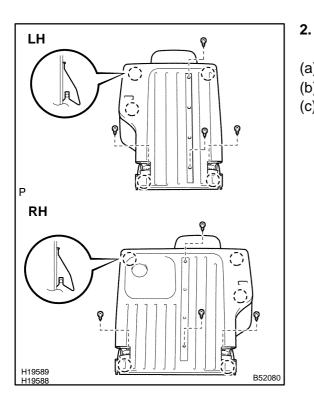
Wear the gloves, because the cutting surface of the seat back frame and seat cushion frame may injure your hand.

HINT:

Tape the screwdriver tip before prying parts with it.

1. REMOVE REAR SEAT ASSY LH

- (a) Remove the headrest.
- (b) Using a screwdriver, remove the 2 seat back hinge covers.
- (c) Remove the 4 bolts and rear seat assembly LH.
- (d) Employ the same manner described above to the other side.



REMOVE SEPARATE TYPE REAR SEAT BACK ASSY LH

- (a) Remove the 4 screws and rear seat back board LH.
- (b) Remove the 2 bolts and rear seat back LH.
- (c) Employ the same manner described above to the other side.

3. REMOVE SEPARATE TYPE REAR SEAT BACK COVER LH

- (a) Remove the 2 headrest supports.
- (b) Remove the rear seat back lock release button.
- (c) Remove the rear seat back stop button grommet.
- (d) Remove the hog rings and rear seat back cover.

4. REMOVE SEPARATE TYPE REAR SEAT BACK COVER RH

- (a) Remove the 2 headrest supports.
- (b) Remove the rear seat back lock release button.
- (c) Remove the rear seat back stop button grommet.
- (d) Using a screwdriver, remove the rear seat shoulder belt cover.
- (e) Remove the bolt and rear seat lap type belt center.
- (f) Remove the hog rings and rear seat back cover.

5. REMOVE SEPARATE TYPE REAR SEAT CUSHION COVER LH

- (a) Remove the hog rings and rear seat cushion cover LH.
- (b) Employ the same manner described above to the other side.

2003 COROLLA MATRIX (RM940U)

720A9-01

6. REMOVE REAR SEAT BACK LOCK ASSY LH

- (a) Remove the 2 bolts and rear seat back lock LH.
- (b) Employ the same manner described above to the other side.

7. INSTALL REAR SEAT BACK LOCK ASSY LH

- (a) Install the rear seat back lock LH with the 2 bolts.
- (b) Employ the same manner described above to the other side.
- 8. INSTALL SEPARATE TYPE REAR SEAT CUSHION COVER LH
- (a) Install the seat cushion pad LH to the seat cushion frame LH.

(b) Using hog ring pliers, install the seat cushion cover LH with new hog rings. **NOTICE:**

• Be careful not to damage the cover.

- Be careful to prevent the cover wrinkles as little as possible.
- (c) Employ the same manner described above to the other side.

9. INSTALL SEPARATE TYPE REAR SEAT BACK COVER RH

- (a) Install the seat back pad RH to the seat back frame RH.
- (b) Using hog ring pliers, install the seat back cover RH with new hog rings.

NOTICE:

- Be careful not to damage the cover.
- Be careful to prevent the cover wrinkles as little as possible.
- (c) Install the rear seat lap type belt center with the bolt.

Torque: 41 N·m (420 kgf·cm, 30 ft·lbf)

- (d) Install the rear seat shoulder belt cover.
- (e) Install the 2 headrest supports.

10. INSTALL SEPARATE TYPE REAR SEAT BACK COVER LH

- (a) Install the seat back pad LH to the seat back frame LH.
- (b) Using hog ring pliers, install the seat back cover LH with new hog rings.

NOTICE:

- Be careful not to damage the cover.
- Be careful to prevent the cover wrinkles as little as possible.
- (c) Install the rear seat back stop button grommet.
- (d) Install the rear seat back lock release button.
- (e) Install the 2 headrest supports.

11. INSTALL SEPARATE TYPE REAR SEAT BACK ASSY LH

- (a) Install the rear seat back LH with the 2 bolts.
 Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)
- (b) Install the rear seat back board LH with the 4 screws.
- (c) Employ the same manner described above to the other side.
- 12. INSTALL REAR SEAT ASSY LH
- (a) Install the rear seat assembly LH with the 4 bolts.
 Torque: 41 N⋅m (420 kgf⋅cm, 30 ft⋅lbf)
- (b) Install the headrest.
- (c) Employ the same manner described above to the other side.