720A5-01

OVERHAUL

CAUTION:

Wear the gloves, because the cutting surface of the seat back frame and seat adjuster may injure your hand.

HINT:

Tape the screwdriver tip before prying parts with it.

1. DISCONNECT BATTERY NEGATIVE TERMINAL

CAUTION:

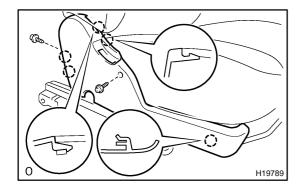
Wait for 90 seconds after disconnecting the battery negative terminal when disconnecting the airbag connector.

- 2. REMOVE FRONT SEAT
- (a) Remove the headrest.
- (b) Remove the seat track covers and 4 bolts.
- (c) Slide the seat to the most rear position.
- (d) Disconnect the connector(s) under the seat.
- (e) Remove the seat.

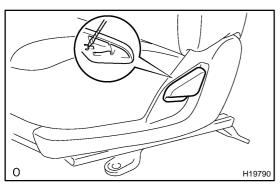
NOTICE:

Be careful not to damage the vehicle.

- 3. REMOVE SEPARATE TYPE FRONT SEAT BACK ASSY
- (a) Remove the bolt and seat belt inner.



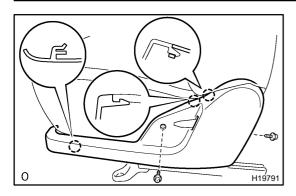
(b) Remove the 2 screws and seat cushion shield inner.



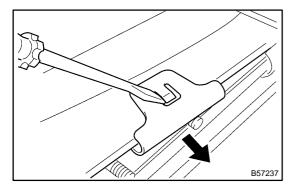
(c) Using a screwdriver, remove the reclining adjuster release handle.

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- (d) Remove the 2 screws and seat cushion shield outer.
- (e) w/ Side airbag:
 - Disconnect the airbag wire under the seat.
- (f) Remove the hog rings, 4 bolts and seat back.
- 4. REMOVE SEPARATE TYPE FRONT SEAT BACK COVER
- (a) Remove the hog rings and turn up the seat back cover.



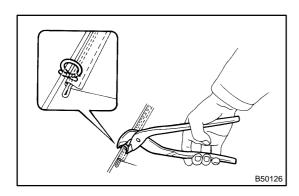
- (b) w/ Side airbag:Using a screwdriver, disconnect the clip.
- (c) Remove the 2 headrest supports, seat back cover and seat back pad.

5. REMOVE SEPARATE TYPE FRONT SEAT CUSHION COVER

- (a) w/ Seat lifter:
 - Using a screwdriver, remove the clip and lifter knob.
- (b) Remove the hog rings, seat cushion cover and seat cushion pad.
- 6. REMOVE FRONT SEAT ADJUSTER SUB-ASSY LH
- (a) Remove the 2 screws and 2 reclining adjuster inside covers.
- (b) Remove the 2 screws and 2 seat cushion shield lowers.
- (c) Remove the seat track handle.

7. INSTALL FRONT SEAT ADJUSTER SUB-ASSY LH

- (a) Install the seat track handle.
- (b) Install the 2 seat cushion shield lowers with the 2 screws.
- (c) Install the 2 reclining adjuster inside covers with the 2 screws.
- 8. INSTALL SEPARATE TYPE FRONT SEAT CUSHION COVER
- (a) Install the seat cushion pad to the seat adjuster.



(b) Using hog ring pliers, install the seat cushion cover with new hog rings.

NOTICE:

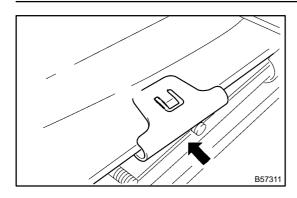
- Be careful not to damage the cover.
- Be careful to prevent the cover wrinkles as little as possible.
- (c) w/ Seat lifter:Install the lifter knob with the clip.

9. INSTALL SEPARATE TYPE FRONT SEAT BACK COVER

- (a) Install the seat back pad to the seat back frame.
- (b) Cover the top of the seat back with the seat back cover.
- (c) Install the 2 headrest supports.

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- (d) w/ Side airbag:Connect the clip.
- (e) Using hog ring pliers, install the seat back cover with new hog rings.

NOTICE:

- · Be careful not to damage the cover.
- Be careful to prevent the cover wrinkles as little as possible.

10. INSTALL SEPARATE TYPE FRONT SEAT BACK ASSY

(a) Install the seat back with the 4 bolts.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

- (b) Using hog ring pliers, install new hog rings.
- (c) Install the cushion shield outer with the 2 screws.
- (d) Install the reclining adjuster release handle.
- (e) Install the cushion shield inner with the 2 screws.
- (f) Install the seat belt inner with the bolt.

Torque: 41 N·m (420 kgf·cm, 31 ft·lbf)

- (g) Check that the seat belt inner moves smoothly.
- 11. INSTALL FRONT SEAT
- (a) Slide the seat to the most rear position.
- (b) Place the seat on the cabin.

NOTICE:

Be careful not to damage the body.

- (c) Connect the connector(s) under the seat.
- (d) Install the front seat with the 4 bolts.

Torque: 47 N·m (480 kgf·cm, 35 ft·lbf)

- (e) Install the seat track covers.
- (f) Install the headrest.

Author: Date: 2555