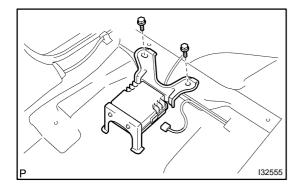
## VOLTAGE INVERTER ASSY REPLACEMENT

670FQ-01

HINT:

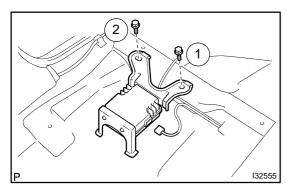
COMPONENTS: See page 67-2

- 1. DISCONNECT BATTERY NEGATIVE TERMINAL (See page 72–2)
- 2. REMOVE FRONT SEAT (DRIVER SEAT POSITION) (See page 72–2)



## 3. REMOVE VOLTAGE INVERTER ASSY

- (a) Remove the 2 bolts.
- (b) Fold the floor carpet to the inside.
- (c) Disconnect the connector.
- (d) Remove the voltage inverter assy.



## 4. INSTALL VOLTAGE INVERTER ASSY

- (a) Install the voltage inverter assy.
- (b) Connect the connector.
- (c) Fold the floor carpet to the inside.
- (d) Tighten the 2 bolts.

Torque: 7.0 N m (71 kgf cm, 62 in. lbf)

## NOTICE:

Tighten the bolts in following order shown in the illustration to install the voltage inverter assy.

5. INSTALL FRONT SEAT (DRIVER SEAT POSITION) (See page 72-2)

2003 COROLLA MATRIX (RM940U)

Author: Date: 2490