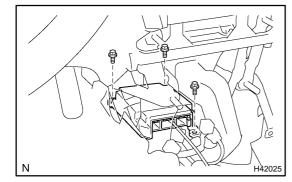
600CE-01

REPLACEMENT

HINT:

COMPONENTS: See page 60-38

- 1. PRECAUTION (See page 60-1)
- 2. SEPARATE BATTERY NEGATIVE TERMINAL (See page 60-1)
- 3. REMOVE INSTRUMENT CLUSTER FINISH PANEL SUB-ASSY CENTER
- 4. REMOVE HEATER CONTROL KNOB
- 5. REMOVE INSTRUMENT CLUSTER FINISH PANEL
- 6. REMOVE INSTRUMENT PANEL BOX
- 7. REMOVE INSTRUMENT PANEL FINISH PANEL LOWER CENTER



- 8. REMOVE AIR BAG SENSOR ASSY CENTER
- (a) Disconnect the airbag sensor connectors.

NOTICE:

Remove the connector with the sensor assy installed.

- (b) Remove the 3 bolts and the airbag sensor assy center.
- 9. INSPECT AIR BAG SENSOR ASSY CENTER (See page 60-8)
- 10. INSTALL AIR BAG SENSOR ASSY CENTER
- (a) Check that the ignition switch turn OFF.
- (b) Check that the battery negative (-) terminal is disconnected.

NOTICE:

Do not start the operation for 90 seconds after removing the terminal.

- (c) Temporarily install the air bag sensor assy center with the 3 bolts.
- (d) Tighten the 3 bolts to the specified torque.

Torque: 17.5 N·m (178 kgf·cm, 13 ft·lbf)

- (e) Connect the connectors to the air bag sensor assy center.
- (f) Check that no play is identified.
- (g) Check that the water-proof sheet is properly set.
- 11. INSPECT SRS WARNING LIGHT (See Page 05-543)

2003 COROLLA MATRIX (RM940U)

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