600CJ-01

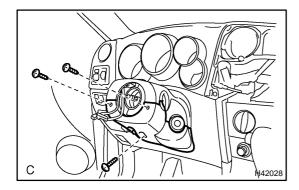
REPLACEMENT

HINT:

COMPONENTS: See page 60-21

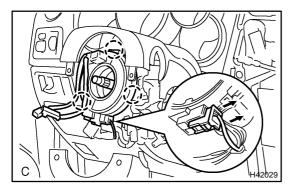
- 1. PRECAUTION (See page 60–1)
- 2. SEPARATE BATTERY NEGATIVE TERMINAL (See page 60-1)
- 3. PLACE FRONT WHEELS FACING STRAIGHT AHEAD
- 4. REMOVE HORN BUTTON ASSY (See page 60-13)
- 5. REMOVE STEERING WHEEL ASSY (See page 50-6)

SST 09950-50013 (09951-05010, 09952-05010, 09953-05020, 09954-05021)



6. REMOVE STEERING COLUMN COVER

(a) Remove the 3 screws and steering column lower cover.



7. REMOVE SPIRAL CABLE SUB-ASSY

- (a) Slide the steering column upper cover.
- (b) Disconnect the airbag connector and connector from the spiral cable sub–assy.
- (c) Release the 3 claws and remove the spiral cable subassy.
- 8. INSPECT SPIRAL CABLE SUB-ASSY
- (a) Check that the front wheels are facing straight ahead.
- 9. PLACE FRONT WHEELS FACING STRAIGHT AHEAD
- (a) Set the turn signal switch in neutral position.
- 10. INSTALL SPIRAL CABLE SUB-ASSY
- (a) If the following condition is identified, replace the spiral cable sub-assy with new one.

NOTICE:

Make sure of the neutral position since the pin of the turn signal switch may be snapped.

(b) Engage the 3 claws and install the spiral cable sub-assy.

NOTICE:

When replacing the spiral cable sub-assy with new one, remove the lock pin before installing the handle.

- (c) Connect the airbag connector and connector.
- (d) Install the steering column upper cover.

Condition:

Scratches or cracks on the connector

Cracks, dents or chipping of the spiral cable sub-assy

- 11. INSTALL STEERING COLUMN COVER
- (a) Install the steering column lower cover with the 3 screws.

2003 COROLLA MATRIX (RM940U)

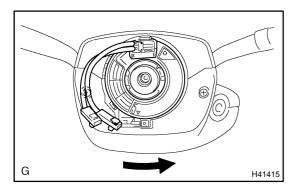
Author: Date: 2384

12. CENTER SPIRAL CABLE

- (a) Check that the ignition switch turn OFF.
- (b) Check that the battery negative terminal is disconnected.

NOTICE:

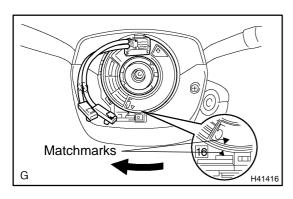
Do not start the operation for 90 seconds after removing the terminal.



(c) Turn the cable counterclockwise by hand until it becomes harder to turn.

HINT:

The cable will rotate about 2.5 turns to either left or right of the center.



(d) Then rotate the cable clockwise about 2.5 turns to align the marks.

- 13. INSTALL STEERING WHEEL ASSY (See page 50-6)
- 14. INSTALL HORN BUTTON ASSY (See page 60-13)
- 15. INSPECT HORN BUTTON ASSY (See page 60–8)
- 16. INSPECT SRS WARNING LIGHT (See page 05-543)