

TRANSFER EXTENSION HOUSING TYPE T OIL SEAL (U341F)

3102G-01

REPLACEMENT

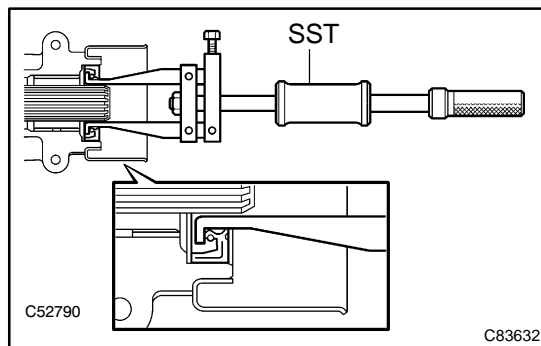
1. DRAIN TRANSFER OIL

- (a) Remove the drain plug and gasket, and drain transfer oil.
- (b) Install a new gasket and drain plug.

Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)

2. REMOVE PROPELLER W/CENTER BEARING SHAFT ASSY

SST 09325-20010



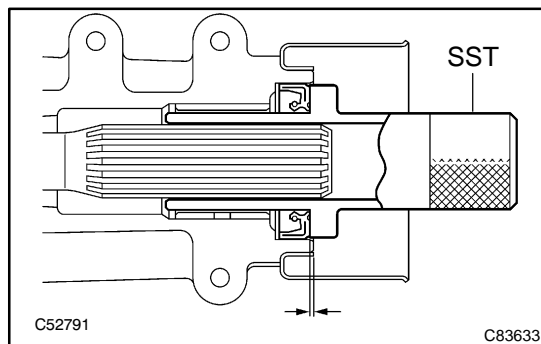
3. REMOVE TRANSFER EXTENSION HOUSING TYPE T OIL SEAL

- (a) Using SST, remove the oil seal from the extension housing.

SST 09308-00010

NOTICE:

Be careful not to damage the oil-seal-fitted surface and the inside surface of the bush.



4. INSTALL TRANSFER EXTENSION HOUSING TYPE T OIL SEAL

- (a) Using SST, drive a new oil seal into the extension housing to the position shown in the illustration.

SST 09325-20010

Drive in depth: 1.1 – 1.9 mm (0.0433 – 0.0748 in.)

NOTICE:

Do not install the oil seal obliquely.

- (b) Apply small amount of MP grease to the lip of the oil seal.

5. TEMPORARY TIGHTEN PROPELLER W/CENTER BEARING SHAFT ASSY (See page 30-6)

6. FULLY TIGHTEN PROPELLER W/CENTER BEARING SHAFT ASSY (See page 30-6)

7. ADD TRANSFER OIL (See page 31-3)

8. INSPECT TRANSFER OIL (See page 31-3)