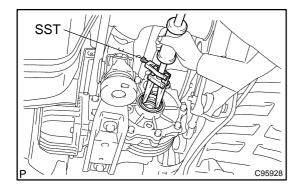
## REAR DIFFERENTIAL SIDE GEAR SHAFT OIL SEAL (4WD) REPLACEMENT

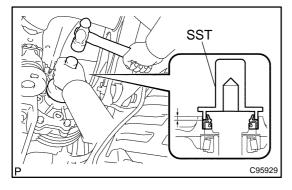
## HINT:

COMPONENTS: See page 29-3.

- 1. REMOVE REAR WHEEL
- REMOVE REAR DIFFERENTIAL FILLER PLUG 2.
- (a) Using a hexagon wrench (10 mm), remove the filler plug and gasket.
- REMOVE REAR DIFFERENTIAL DRAIN PLUG 3.
- Using a hexagon wrench (10 mm), remove the drain plug and gasket, drain the oil. (a) Torque: 39 N·m (398 kgf·cm, 29 ft·lbf)
- 4. SEPARATE REAR STABILIZER LINK ASSY LH (See page 27-39)
- 5. REMOVE REAR AXLE SHAFT LH NUT (See page 30-46)
- 6. REMOVE REAR BRAKE DRUM SUB-ASSY
- 7. SEPARATE SPEED SENSOR REAR LH (See page 32-64)
- SEPARATE STRUT SET, PARKING BRAKE SHOE, LH (See page 32-41) 8. 09703-30010
- REMOVE FRONT BRAKE SHOE (See page 32-41) 9. SST 09718-00010
- 10. REMOVE STRUT SET, PARKING BRAKE SHOE, LH (See page 32-41)
- REMOVE SPRING, TENSION (FOR REAR BRAKE SHOE RETURN) (See page 32-41)
- 12. REMOVE REAR BRAKE SHOE (See page 32-41) 09718-00010
- 13. REMOVE PARKING BRAKE CABLE ASSY NO.3 (See page 33-15)
- 14. SEPARATE REAR BRAKE TUBE NO.4
- 15. SEPARATE REAR SUSPENSION ARM ASSY NO.1 LH (See page 27-32)
- 16. SEPARATE UPPER CONTROL ARM ASSY (See page 27–32)
- 17. REMOVE AXLE ASSY RR LH (See page 30-66)
- 18. REMOVE REAR DRIVE SHAFT ASSY LH (See page 30-46)



- 19. REMOVE REAR DIFFERENTIAL SIDE GEAR SHAFT OIL SEAL
- Using SST, remove the side gear shaft oil seal. (a) SST 09308-00010



- 20. INSTALL REAR DIFFERENTIAL SIDE GEAR SHAFT **OIL SEAL**
- (a) Using SST and a hammer, install a new side gear shaft oil seal.

SST 09554-22010

Oil seal drive in depth:

4.2 - 4.8 mm (0.165 - 0.189 in.)

Apply MP grease to the oil seal lip. (b)

2003 COROLLA MATRIX (RM940U)

**Author:** Date: 1752

- 21. INSTALL REAR DRIVE SHAFT ASSY LH (See page 30-46)
- 22. TEMPORARY TIGHTEN UPPER CONTROL ARM ASSY (See page 27-32)
- 23. INSTALL AXLE ASSY RR LH (See page 30–66)
- 24. TEMPORARY TIGHTEN REAR SUSPENSION ARM ASSY NO.1 LH (See page 27-27)
- 25. INSTALL REAR BRAKE TUBE NO.4
- 26. INSTALL PARKING BRAKE CABLE ASSY NO.3 (See page 33-15)
- 27. APPLICATION HIGH TEMPERATURE GREASE (See page 32-41)
- 28. INSTALL REAR BRAKE SHOE (See page 32-41)
  SST 09718-00010
- 29. INSTALL SPRING, TENSION (FOR REAR BRAKE SHOE RETURN) (See page 32-41)
- 30. INSTALL STRUT SET, PARKING BRAKE SHOE, LH (See page 32-41)
- 31. INSTALL FRONT BRAKE SHOE (See page 32–41) SST 09718–00010
- 32. CONNECT STRUT SET, PARKING BRAKE SHOE, LH (See page 32-41) SST 09703-30010
- 33. INSTALL SPEED SENSOR REAR LH (See page 32-41)
- 34. CHECK REAR DRUM BRAKE INSTALLATION (See page 32-41)
- 35. INSTALL REAR BRAKE DRUM SUB-ASSY
- 36. INSTALL REAR AXLE SHAFT LH NUT (See page 30-46)
- 37. ADJUST REAR DRUM BRAKE SHOE CLEARANCE (See page 32-41)
- 38. INSTALL REAR STABILIZER LINK ASSY LH (See page 27–39)
- 39. STABILIZE SUSPENSION (See page 27–16)
- 40. FULLY TIGHTEN UPPER CONTROL ARM ASSY (See page 27–32)
- 41. FULLY TIGHTEN REAR SUSPENSION ARM ASSY NO.1 LH (See page 27-27)
- 42. ADD DIFFERENTIAL OIL (See page 29-7)
- 43. INSPECT AND ADJUST DIFFERENTIAL OIL (See page 29-7)
- 44. BLEED BRAKE LINE (See page 32-6)
- 45. CHECK FLUID LEVEL IN RESERVOIR (See page 32-6)
- 46. INSPECT AND ADJUST REAR WHEEL ALIGNMENT (See page 27-7)
- 47. CHECK ABS SPEED SENSOR SIGNAL (See page 05-316)