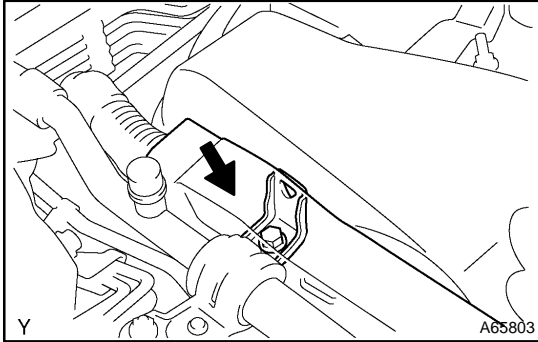


# FAN AND GENERATOR V BELT (2ZZ-GE)

## REPLACEMENT

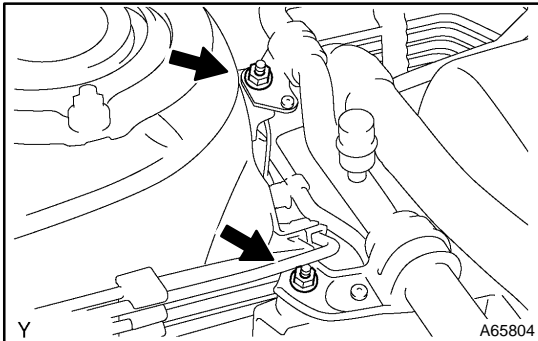
140R5-01

### 1. REMOVE ENGINE UNDER COVER RH



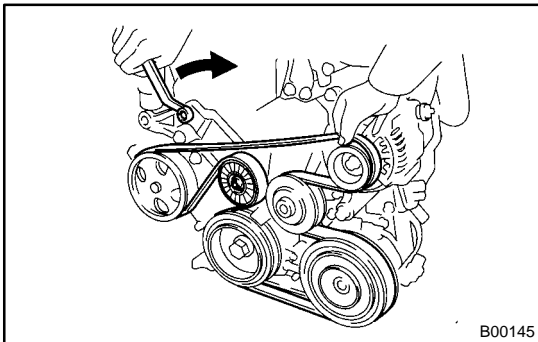
### 2. REMOVE WIRE HARNESS CLAMP

- (a) Disconnect engine wire harness.
- (b) Remove the bolt and wiring harness clamp bracket.



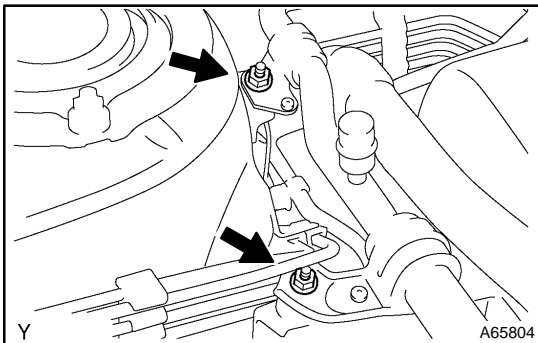
### 3. DISCONNECT SUCTION HOSE SUB-ASSY

- (a) Remove the 2 nuts installing the suction hose sub-assy.
- (b) Disconnect the suction hose sub-assy.



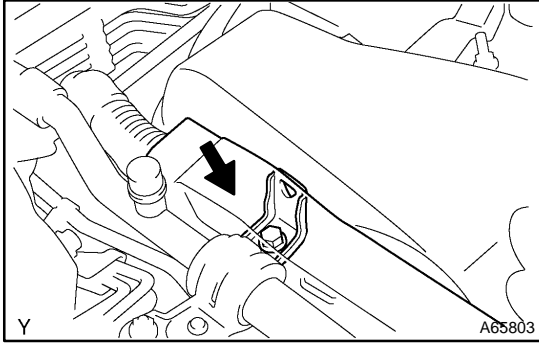
### 4. REMOVE FAN AND GENERATOR V BELT

- (a) Turn the drive belt tensioner slowly clockwise and loosen it. Then, remove the drive belt and put back the drive belt tensioner little by little and fix it quietly.



### 5. INSTALL SUCTION HOSE SUB-ASSY

Torque: 9.8 N·m (100 kgf·cm, 87 in.·lbf)



6. **INSTALL WIRE HARNESS CLAMP**  
Torque: 10 N·m (102 kgf·cm, 7 ft·lbf)