

TORQUE SPECIFICATION

A246E				
Part Tightened		N-m	kgf-cm	ft-lbf
Park/neutral position switch x Transaxle	Bolt	5.5	56	49 in.-lbf
	Nut	5.5	56	49 in.-lbf
Control shaft lever x Park/neutral position switch		12.5	127	9
Battery carrier x Body		13	132	10
Engine hanger x Engine		38	387	28
Drain plug x Oil pan		17.5	178	13
Transaxle x Engine	Bolt A:	64	650	47
	Bolt B:	46	470	34
	Bolt C:	23	235	17
Torque converter clutch x Drive plate		28	285	20
Engine mounting bracket RR x Transaxle		64	652	47
Engine mounting bracket FR x Transaxle		64	652	47
Center member x Body	Bolt A:	39	398	29
	Bolt B:	52	530	38
Engine mounting insulator RR x Engine mounting bracket RR		87	887	64
Engine mounting insulator RR x Suspension member		52	530	38
Engine mounting bracket LH x Transaxle		52	530	38
Engine mounting insulator LH x Body	Bolt A:	52	530	38
Engine mounting insulator LH x Engine mounting bracket LH	Nut B:	80	815	59
Engine mounting insulator FR x Engine mounting bracket FR		52	530	38
Starter x Transaxle		39	400	29
Starter wire x Starter		13	132	10
Transmission case protector x Transaxle		18	182	14
Oil filler tube x Transaxle		5.5	56	49 in.-lbf
Oil cooler tube clamp x Oil filler tube		5.5	56	49 in.-lbf
Oil cooler outlet tube x Transaxle		34.5	350	25
Oil cooler inlet tube x Transaxle		34.5	350	25
Wire harness clamp bracket x Transaxle		12.75	130	9
Wire harness x Transaxle	Bolt A:	25.5	260	19
	Bolt B:	10	102	7
	Bolt C:	13	132	10
Control cable bracket x Transaxle		12	122	9
Control cable support x Transaxle		12	122	9
Air cleaner assy x Body		7.0	71	62 in.-lbf
Cylinder head cover No. 2 x Engine		7.0	71	62 in.-lbf
Speedometer sensor x Transaxle		11.3	115	9
Solenoid valve x Valve body	Bolt A:	11	110	8
	Bolt B:	11	110	8
	Bolt C:	6.5	66	58 in.-lbf
Valve body x Transaxle		10	100	7
Manual detent spring x Valve body		10	100	7
Oil strainer x Valve body		10	100	7
Oil pan x Transaxle		5.3	55	48 in.-lbf
Transmission wire x Transaxle		5.4	55	48
Floor shift assy x Body		11.8	122	9
Control cable x Control shaft lever		12	122	9
Control cable x Body	Bolt	5.0	50	43 in.-lbf
	Nut	12	122	9

SERVICE SPECIFICATIONS - AUTOMATIC TRANSMISSION / TRANSAXLE

U240E				
Part Tightened		N-m	kgf-cm	ft-lbf
Park/neutral position switch x Transaxle	Bolt	5.4	55	48 in.-lbf
	Nut	6.9	70	61 in.-lbf
Control shaft lever x Park/neutral position switch		12.7	130	9
Battery carrier x Body		13	132	10
Engine hanger x Engine		38	387	28
Drain plug x Oil pan		49	500	36
Transaxle x Engine	Bolt A:	64	650	47
	Bolt B:	46	470	34
	Bolt C:	23	235	17
Torque converter clutch x Drive plate		41	418	30
Engine mounting bracket RR x Transaxle		64	652	47
Engine mounting bracket FR x Transaxle		64	652	47
Center member x Body	Bolt A:	39	398	29
	Bolt B:	52	530	38
Engine mounting insulator RR x Engine mounting bracket RR		87	887	64
Engine mounting insulator RR x Suspension member		52	530	38
Engine mounting bracket LH x Transaxle		52	530	38
Engine mounting insulator LH x Body	Bolt A:	52	530	38
Engine mounting insulator LH x Engine mounting bracket LH	Nut B:	80	815	59
Engine mounting insulator FR x Engine mounting bracket FR		52	530	38
Starter x Transaxle		39	400	29
Starter wire x Starter		13	132	10
Oil filler tube x Transaxle		5.5	56	49 in.-lbf
Oil cooler tube clamp x Oil filler tube		5.5	56	49 in.-lbf
Oil cooler outlet tube x Transaxle		34.5	350	25
Oil cooler inlet tube x Transaxle		34.5	350	25
Wire harness x Transaxle	Bolt A:	13	132	10
Wire harness clamp bracket x Transaxle	Bolt B:	5.4	55	48 in.-lbf
Control cable bracket x Transaxle		12	122	9
Control cable support x Transaxle		12	122	9
Air cleaner assy x Body		7.0	71	62 in.-lbf
Cylinder head cover No. 2 x Engine		7.0	71	62 in.-lbf
Transmission revolution sensor x Transaxle		11.3	115	9
Solenoid valve x Valve body	Bolt A:	6.6	67	58 in.-lbf
	Bolt B:	10.8	110	8
Valve body x Transaxle		10.8	110	8
Oil strainer x Valve body		10.8	110	8
ATF temperature sensor x Transaxle		6.6	67	58 in.-lbf
Oil pan x Transaxle		7.8	80	69 in.-lbf
Transmission wire x Transaxle		5.4	55	48
Floor shift assy x Body		11.8	122	9
Control cable x Control shaft lever		12	122	9
Control cable x Body	Bolt	5.0	50	43 in.-lbf
	Nut	12	122	9

U341F				
Part Tightened		N-m	kgf-cm	ft-lbf
Park/neutral position switch x Transaxle	Bolt	5.4	55	48 in. lbf
	Nut	6.9	70	61 in. lbf
Control shaft lever x Park/neutral position switch		12.7	130	9
Battery carrier x Body		13	132	10
Transaxle x Engine	Bolt A:	64	650	47
	Bolt B:	46	470	34
	Bolt C:	23	235	17
Torque converter clutch x Drive plate		28	285	20
Engine mounting bracket FR x Transaxle		64	652	47
Engine mounting bracket LH x Transaxle		52	530	38
Oil filler tube x Transaxle	Bolt A:	11.5	117	8
Oil cooler tube clamp x Oil filler tube	Bolt B:	5.5	56	49 in. lbf
Oil cooler outlet tube x Transaxle		34.5	350	25
Oil cooler inlet tube x Transaxle		34.5	350	25
Wire harness clamp bracket x Transaxle		5.4	55	48 in. lbf
Wire harness x Transaxle	Bolt A:	10	102	7
	Bolt B:	26	265	19
Control cable bracket x Transaxle		12	122	9
Control cable support x Transaxle		12	122	9
Transmission case protector x Transaxle		23	235	17
Transmission revolution sensor x Transaxle		5.4	55	48 in. lbf
Air cleaner assy x Body		7.0	71	62 in. lbf
Drain plug x Oil pan		49	500	36
Solenoid valve x Valve body		10.8	110	8
Valve body x Transaxle		10.8	110	8
ATF temperature sensor x Valve body		10.8	110	8
Oil strainer x Valve body		10.8	110	8
Oil pan x Transaxle		7.8	80	69 in. lbf
Transmission wire x Transaxle		5.4	55	48
Floor shift assembly x Body		11.8	122	9
Control cable x Control shaft lever		12	122	9
Control cable x Body	Bolt	5.0	50	43 in. lbf
	Nut	12	122	9