
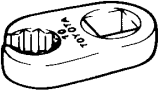
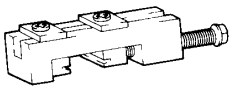
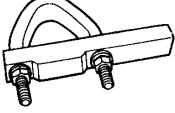
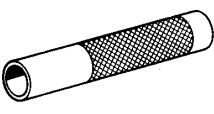
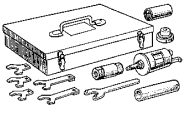

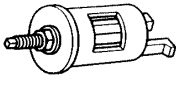
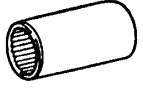
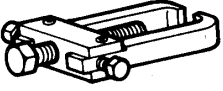

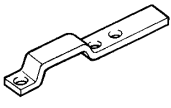


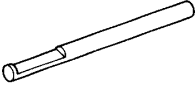
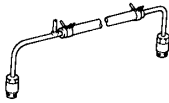

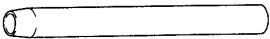

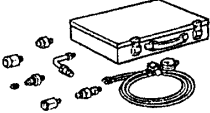

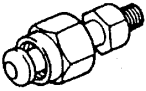
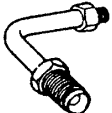
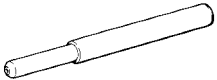
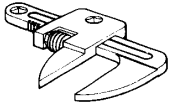
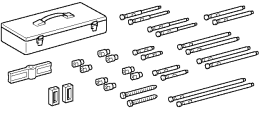
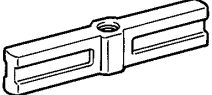
POWER STEERING

PREPARATION

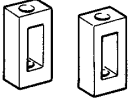
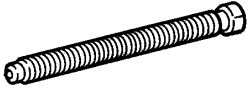

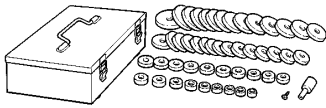









021DM-01

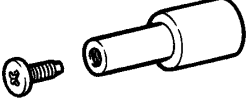
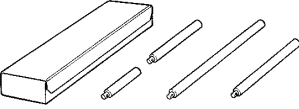



SST

	09023-38200	Union Nut Wrench 12mm	RACK & PINION POWER STEERING GEAR ASSY
	09023-38400	Union Nut Wrench 14mm	VANE PUMP ASSY RACK & PINION POWER STEERING GEAR ASSY
	09521-24010	Rear Axle Shaft Puller	RACK & PINION POWER STEERING GEAR ASSY
	09612-00012	Rack & Pinion Steering Rack Housing Stand	RACK & PINION POWER STEERING GEAR ASSY
	09612-22011	Tilt Handle Bearing Replacer	RACK & PINION POWER STEERING GEAR ASSY
	09612-24014	Steering Gear Housing Overhaul Tool Set	RACK & PINION POWER STEERING GEAR ASSY
	(09612-10061)	Steering Pinion Bearing Replacer	RACK & PINION POWER STEERING GEAR ASSY
	(09613-22011)	Steering Rack Shaft Bushing Puller	RACK & PINION POWER STEERING GEAR ASSY
	09616-00011	Steering Worm Bearing Adjusting Socket	RACK & PINION POWER STEERING GEAR ASSY
	09628-62011	Boll Joint Puller	RACK & PINION POWER STEERING GEAR ASSY
	09630-00014	Power Steering Gear Housing Overhaul Tool Set	VANE PUMP ASSY
	(09631-00132)	Vane Pump Bracket	VANE PUMP ASSY

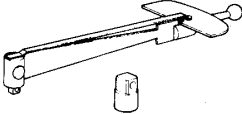
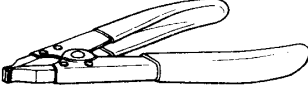
	09631-10030 Oil Seal Remover	VANE PUMP ASSY
	09631-12071 Steering Rack Oil Seal Test Tool	RACK & PINION POWER STEERING GEAR ASSY
	(09633-00010) Packing	RACK & PINION POWER STEERING GEAR ASSY
	09631-16020 Steering Rack Cover "A"	RACK & PINION POWER STEERING GEAR ASSY
	09631-20081 Seal Ring Tool	RACK & PINION POWER STEERING GEAR ASSY
	09640-10010 Power Steering Pressure Gauge Set	POWER STEERING SYSTEM
	(09641-01010) Gauge Assy	POWER STEERING SYSTEM
	(09641-01020) Attachment A	POWER STEERING SYSTEM
	(09641-01030) Attachment B	POWER STEERING SYSTEM
	09670-00010 Front Crossmember Guide Tool	RACK & PINION POWER STEERING GEAR ASSY
	09922-10010 Variable Open Wrench	RACK & PINION POWER STEERING GEAR ASSY
	09950-50013 Puller C Set	RACK & PINION POWER STEERING GEAR ASSY
	(09951-05010) Hanger 150	RACK & PINION POWER STEERING GEAR ASSY

PREPARATION - POWER STEERING

	<p>(09952-05010) Slide Arm</p>	<p>RACK & PINION POWER STEERING GEAR ASSY</p>
	<p>(09953-05020) Center Bolt 150</p>	<p>RACK & PINION POWER STEERING GEAR ASSY</p>
	<p>(09954-05021) Claw No.2</p>	<p>RACK & PINION POWER STEERING GEAR ASSY</p>
	<p>09950-60010 Replacer Set</p>	<p>VANE PUMP ASSY RACK & PINION POWER STEERING GEAR ASSY</p>
	<p>(09951-00180) Replacer 18</p>	<p>RACK & PINION POWER STEERING GEAR ASSY</p>
	<p>(09951-00190) Replacer 19</p>	<p>RACK & PINION POWER STEERING GEAR ASSY</p>
	<p>(09951-00220) Replacer 22</p>	<p>RACK & PINION POWER STEERING GEAR ASSY</p>
	<p>(09951-00240) Replacer 24</p>	<p>RACK & PINION POWER STEERING GEAR ASSY</p>
	<p>(09951-00260) Replacer 26</p>	<p>RACK & PINION POWER STEERING GEAR ASSY</p>
	<p>(09951-00280) Replacer 28</p>	<p>VANE PUMP ASSY RACK & PINION POWER STEERING GEAR ASSY</p>
	<p>(09951-00320) Replacer 32</p>	<p>RACK & PINION POWER STEERING GEAR ASSY</p>
	<p>(09951-00360) Replacer 36</p>	<p>RACK & PINION POWER STEERING GEAR ASSY</p>
	<p>(09951-00400) Replacer 40</p>	<p>RACK & PINION POWER STEERING GEAR ASSY</p>

	(09952-06010) Adapter	RACK & PINION POWER STEERING GEAR ASSY
	09950-70010 Handle Set	VANE PUMP ASSY RACK & PINION POWER STEERING GEAR ASSY
	(09951-07100) Handle 100	VANE PUMP ASSY RACK & PINION POWER STEERING GEAR ASSY
	(09951-07150) Handle 150	RACK & PINION POWER STEERING GEAR ASSY
	(09951-07360) Handle 360	RACK & PINION POWER STEERING GEAR ASSY

Recommended Tools

	09025-00010 Torque Wrench (30 kgf-cm)	VANE PUMP ASSY RACK & PINION POWER STEERING GEAR ASSY
	09905-00012 Snap Ring No.1 Expander	VANE PUMP ASSY

Equipment

Caliper gauge	Vane pump assy
Vernier calipers	Vane pump assy
Dial indicator	Steering gear assy
Feeler gauge	Vane pump assy
Micrometer	Vane pump assy
Torque wrench	

Lubricant

Item	Capacity	Classification
Power steering fluid (Total)	0.8 liters (0.9 US qts, 0.7 Imp.qts)	ATF DEXRON® II or III

SSM

08833-00080 Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	RACK & PINION POWER STEERING GEAR ASSY
---	--